



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-742-055
Job Sheet 188006



Part No: D412-742-055

Job Qty: 2 pcs

Part Name: Thru-Bolt Full-Length Standard Wearplates, Bell Medium - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/31/18

Job Tracking No:

Due Date: 2/20/19

Created By: Jesse White

Type: Stock

Description:

Note: IIN-D412-742-2 REV.a IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.16 AS PER
CHG002 DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/21/19	2/20/19	0.00	0.00	Start Up Stores/Pkg-2		DAS DAS
98	Packaging 1-1 - Pick Kit - B4B	2 pcs		2/20/19	0.00	0.00	Packaging 1 - 1 - B4B	←	69 46
							Packaging 1 - 2 - B4B		9-89 9-89
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		
							Packaging 1 - 7 - B4B		
							Packaging 1 - 8 - B4B		
							Packaging 1 - 9 - B4B		
							Packaging 1 - 10 - B4B		
							Packaging 1 - 11 - B4B		
							Packaging 1 - 12 - B4B		
							Packaging 1 - 13 - B4B		
							Packaging 1 - 14 - B4B		
							Packaging 1 - 15 - B4B		
							Packaging 1 - 16 - B4B		
							Packaging 1 - 17 - B4B		
							Packaging 1 - 18 - B4B		
							Packaging 1 - 19 - B4B		
							Packaging 1 - 20 - B4B		
							Packaging 1 - 21 - B4B		
							Packaging 1 - 22 - B4B		
							Packaging 1 - 23 - B4B		
							Packaging 1 - 24 - B4B		
							Packaging 1 - 25 - B4B		
							Packaging 1 - 26 - B4B		
							Packaging 1 - 27 - B4B		
							Packaging 1 - 28 - B4B		
							Packaging 1 - 29 - B4B		

					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
110	Packaging 1 - Pick Kit	2 pcs	2/20/19	0.00 0.00	Packaging 1 - 4	
					Packaging 1 - 10	
					Packaging 1 - 14	
					Packaging 1 - 15	
					Packaging 1 - 16	
					Packaging 1 - 17	
120	QC 4	2 pcs	2/20/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	DAS
					QC 4 - 69	69
					QC 4 - 9	9-89
130	Packaging 3-1 - Stock - B4B	2 pcs	2/20/19	0.00 0.00	QC 4 - 46	
					Packaging 3 - 1 - B4B	DAS
					Packaging 3 - 2 - B4B	69
					Packaging 3 - 3 - B4B	9-89
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
135	DC - 1 - B4B	2 pcs	2/20/19	0.00 0.00	DC - 1 - B4B	21
						9-89

				DC - 2 - B4B	
140 QC 21 - SA	2 pcs	2/20/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

Part Op **110** - Packaging1-4 (Pick Kit)

Descriptions: **120** - QC4 (QC4- 100% Inspect kits for completeness)

130 - Packaging3-2 (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-742-055 Location :FG083

135 - DC (Document Control) Photocopy bluefile and create labels per PPP D412-742-055 CHG002

140 - QC21 (QC21- Final Inspection - Work Order Release)NULL

JAN 31 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5489-041	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	
D5489-045	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	
D5489-047	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	
D5489-3	Wearplate	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5489-041	2	3	0
	D5489-045	2	13	0
	D5489-047	2	22	0
	D5489-3	2	13	0

Part Specifications

Specifications could not be found.

Plex 1/30/19 4:10 PM Dart.Hadley.Shannon



Dart Aerospace Ltd.
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D412-742-055
Job Sheet 188006



Part No: D412-742-055

Job Qty: 2 ea

Part Name: Thru-Bolt Full-Length Standard Wearplates, Bell Medium - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/18

Job Tracking No:

Due Date: 2/20/19

Created By: Jesse White

Type: Stock

Description:

Note: IIN-D412-742-2 REV.a IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.16 AS PER CHG002 DD VERF:DP

Ship Via:

007601

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/20/19	0.00	0.00	Start Up Stores/Pkg-2		JAN 21 2019 6
110	Packaging	2 pcs		2/20/19	0.00	0.00	Packaging1-4		9-89
120	QC	2 pcs		2/20/19	0.00	0.00	QC4		
130	Packaging	2 pcs		2/20/19	0.00	0.00	Packaging3-2		
135	DC	2 pcs		2/20/19	0.00	0.00	DC		
140	QC21-SA	2 Ea		2/20/19	0.00	0.00	QC21		

Part Op **130** - Identify and pack for shipping as per PPP D412-742-055 Location :FG083
Descriptions: **135** - Photocopy bluefile and create labels per PPP D412-742-055 CHG002
140 - NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5489-041	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	5144788
D5489-045	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	5142902
D5489-047	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	5139012
D5489-3	Wearplate	2 Ea (1 ea)	90-Start up Operation	5140889

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5489-041	2	2	0
	D5489-045	2	2	0
	D5489-047	2	9	0
	D5489-3	2	8	0

Part Specifications

Specifications could not be found.

Plex 12/31/18 2:06 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042) _____	
Description Work Order Deviation Dart Aerospace Ltd. 1270 Aberdeen Street Highwaysbury, ON K6A 1K7 CANADA TEL: 1 613 632-6200 Email: sales@dartaero.com www.dartaerospace.com Container No: S149401 Part: D412-742-055 Job No: 188006 Serial No/Batch: S149401 Revision: A Inspector: Exp Date: Instructions: FAA STC SR01583SE 15/01/28, 216, STC SH05-37 Issue 1, EASA S					
Root Cause Oper: _____ Manufacturing Proc: _____ Equip/Tool: _____ Handling/Preservati: _____ Mater: _____ Product Improvement: _____ Process Improvement: _____ Human Factors: _____				Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____	
Other/Details: _____ _____ _____				wer Loss/Surge ☐ lio/Program ☐ ain Direction ☐ ld ☐ ong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	